

SALSA document no. 3.8.2.380	INTEGRATED MANAGEMENT SYSTEM				
Reviewed Date: 15/09/25	Review No: 1	Issued By: HTL	Completed By: BM	Approved by: DSN	Page 1 of 5

FINISHED PRODUCT SPECIFICATION - PME Cake					
General Information					
Product Title		HW24OTB028 - Out of the Box Sprinkles – Graveyard			
Company Address		23 RIVERWALK ROAD, ENFIELD, EN3 7QN, UK			
Company Telephone/Email/Fax		+44 (0) 20 3234 0049			
Contacts	Technical	Stefinee Naidoo – QA Officer +27 (0) 31 350-4343 stefinee@pmecake.co.uk			
	Emergency/Recall	Sameer Patel – Manager +44 (0) 20 3234 0049 sameer@pmecake.co.uk			
Packaging format		Plastic packet			
Net Quantity		60g	Minimum or Average Weight	Average	
Ingredients and Allergens					
Legal name / Descriptive name		Out of the Box Sprinkles – Graveyard			
Ingredients (List all ingredients in recipe; include additives (with E number). (Provide ingredients for any multi-component ingredients)			Quantity in Recipe (g or ml)	% in Recipe	
Dextrose			In descending order at time of manufacture	58.96	
Sugar				14	
Corn Starch				8	
Dextrin				7.39	

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Non-Hydrogenated palm oil		6
Glucose Syrup		2
Magnesium Stearate (E470b)		1
Tapioca Starch (Modified Starches)		0.6
Colour E101		0.60
Flavouring		0.55
Gum Arabic (E414)		0.43
Confectioner's Glaze (E904)		0.13
Soya Lecithin (E322)		0.09
Colour E153		0.08
Concentrate Fruit and Vegetable (Radish, Apple and Blackcurrant)		0.07
Colour E163		0.04
Carnauba wax (E903)		0.04
Colour E129		0.006
Xanthan Gum (E415)		0.005
Colour E102		0.003
Colour E133		0.001
Soya Protein		0.0001
Legal Notice- Additional Information E903- Approx. 400ppm E129- Approx. 60ppm E102- Approx. 30ppm E133- Approx. 10ppm		
List any processing aids used: N/A		
Current Ingredient Declaration / Legal Declaration (include QUID and emphasised Allergens)	E129, 102 May Have an Adverse Effect on Activity and Attention in Children. Dextrose, Sugar, Corn Starch, Dextrin, Palm Oil, Glucose, Anti-Caking Agent (E470b), Colours (E101, E153, E163, E129, E102, E133), Modified Starch, Flavouring, Thickeners (E414, E415), Glazing Agents (E904, E903), Emulsifier (E322 (Soya)), Colouring Foods (Radish	

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	Concentrate, Apple Concentrate, Blackcurrant Concentrate), Soya Protein.	
Sensory Specification (Describe the product in terms of taste, texture, colour, appearance and aroma)	Hard, Sweet Multi-Coloured Sprinkles	
Allergens present in: ingredients, additives & processing aids	Contains (YES/NO)	May Contain (comments)
Cereals containing Gluten namely wheat, rye, barley, oats and hybridised strains	NO	May contain
Peanuts/peanut derivatives	NO	
Nuts (almond, hazelnut, walnut, cashew, pecan, Brazil, pistachio, Macadamia) and derivatives	NO	
Sesame seeds/sesame seed derivatives	NO	
Crustacean/crustacean derivatives	NO	
Molluscs/molluscs derivatives	NO	
Fish/fish derivatives	NO	
Egg/egg derivatives	NO	May Contain
Milk/milk derivatives	NO	May Contain
Soybeans/soybean derivatives	YES	
Celery/celery derivatives	NO	
Mustard/mustard derivatives	NO	
Lupin/lupin derivatives	NO	
Sulphites (declare if over 10mg/kg in whole product)	NO	
Suitability		
Suitable for Vegetarians	NO	
Suitable for Vegans	NO	
Contains Genetically Modified Organisms/Materials	NO	
Suitable for Kocher diet	NO	
Suitable for Halal diet	NO	
Nutrition		
Source of Nutritional information e.g. analysis / calculation / reference source		
	Per 100g/ml as sold	
Energy kJ	1683	
Energy kcal	402	
Fat (g)	6	
Saturates (g)	6	
Carbohydrates (g)	87	
Sugar (g)	68	
Fibre (g) (optional)	0	
Protein (g)	0	
Salt (g)	0.01	

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Product Handling			
Shelf-life unopened		18 Months	
Storage Conditions		Store in a cool, dry place.	
Traceability / Lot Code Format Used			
Additional Requirements			
Alcoholic Strength by Volume [ABV] (if contains >1.2% by volume)		N/A	
Origin / Place Of Provenance if required		China	
Type of Packaging used for retail, which consumers buy (film and cardboard box etc)		Plastic packet	
Quality or Safety Parameters		(measurable parameters of significance for quality or safety e.g. pH/acidity, water activity, salt content, sugar content)	
Safety / Quality Parameter		Target	Tolerance +/-
Viscosity			
Microbiological Testing			
(examples: include only those organisms tested on the product)	Target	Maximum	Frequency of test
TVC (Aerobic) cfu/g	<1000 cfu/g	5000 cfu/g	Yearly
Yeast & Mould cfu/g	<50 cfu/g	100 cfu/g	Yearly
Enterobacteriaceae cfu/g	<10 cfu/g	10 cfu/g	Yearly
E.coli cfu/g	ABSENT	ABSENT	Yearly
Salmonella spp in 50g	ABSENT	ABSENT	Yearly
Listeria monocytogenes in 50g	ABSENT	ABSENT	Yearly
Listeria spp	ABSENT	ABSENT	Yearly
Staphylococcus aureus cfu/g	ABSENT	<10cfu/g	Yearly
Coliforms	<10 cfu/g	10 cfu/g	Yearly

Signed & Dated	D.S Nandoo 
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