

SALSA document no. 3.8.2.379	INTEGRATED MANAGEMENT SYSTEM				
Reviewed Date: 15/09/25	Review No: 1	Issued By: HTL	Completed By: BM	Approved by: DSN	Page 1 of 4

FINISHED PRODUCT SPECIFICATION - PME Cake					
General Information					
Product Title		HW24OTB027 - Out of the Box Sprinkles – Jack-O-Lantern			
Company Address		23 RIVERWALK ROAD, ENFIELD, EN3 7QN, UK			
Company Telephone/Email/Fax		+44 (0) 20 3234 0049			
Contacts	Technical	Stefinee Naidoo – QA Officer +27 (0) 31 350-4343 stefinee@pmecake.co.uk			
	Emergency/Recall	Sameer Patel – Manager +44 (0) 20 3234 0049 sameer@pmecake.co.uk			
Packaging format		Plastic packet			
Net Quantity		60g	Minimum or Average Weight	Average	
Ingredients and Allergens					
Legal name / Descriptive name		Out of the Box Sprinkles – Jack-O-Lantern			
Ingredients (List all ingredients in recipe; include additives (with E number). (Provide ingredients for any multi-component ingredients)			Quantity in Recipe (g or ml)	% in Recipe	
Dextrose			In descending order at time of manufacture	46.77	
Sugar				20	
Corn Starch				15	
Dextrin				7.3	

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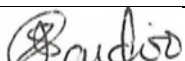
Non-Hydrogenated Palm Oil		6
Glucose Syrup		2.5
Magnesium Stearate (E470b)		0.8
Gum Arabic (E414)		0.5
Artificial Flavour		0.42
Soy Lecithin		0.23
Confectioner's Glaze (E904)		0.2
Mica Based Pearlescent Pigments [Silicon Dioxide (E551), Iron Oxides (E172)]		0.1
Colour E153		0.07
Carnauba wax (E903)		0.04
Colour E101		0.04
Concentrate Fruit and Vegetable (Radish, Apple and Blackcurrant)		0.02
Colour E100		0.01
Colour E163		0.003
Colour E133		0.0004
Legal Notice- Additional Information		
E903- Approx. 400ppm E100- Approx. 100ppm E133- Approx. 4ppm		
List any processing aids used: N/A		
Current Ingredient Declaration / Legal Declaration (include QUID and emphasised Allergens)	Dextrose, Sugar, Corn Starch, Dextrin, Palm Oil, Glucose, Anti-Caking Agent (E470b), Thickener (E414), Flavouring, Emulsifier (E322 (Soya)), Colours (E172, E153, E101, E100, E163, E133), Glazing Agents (E904, E903), Colouring Foods (Radish Concentrate, Apple Concentrate, Blackcurrant Concentrate).	
Sensory Specification (Describe the product in terms of taste, texture, colour, appearance and aroma)	Hard, Sweet Multi-Coloured Sprinkles	
Allergens present in: ingredients, additives & processing	Contains	May Contain (comments)

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aids	(YES/NO)	
Cereals containing Gluten namely wheat, rye, barley, oats and hybridised strains	NO	May contain
Peanuts/peanut derivatives	NO	
Nuts (almond, hazelnut, walnut, cashew, pecan, Brazil, pistachio, Macadamia) and derivatives	NO	
Sesame seeds/sesame seed derivatives	NO	
Crustacean/crustacean derivatives	NO	
Molluscs/molluscs derivatives	NO	
Fish/fish derivatives	NO	
Egg/egg derivatives	NO	May Contain
Milk/milk derivatives	NO	May Contain
Soybeans/soybean derivatives	YES	
Celery/celery derivatives	NO	
Mustard/mustard derivatives	NO	
Lupin/lupin derivatives	NO	
Sulphites (declare if over 10mg/kg in whole product)	NO	
Suitability		
Suitable for Vegetarians	NO	
Suitable for Vegans	NO	
Contains Genetically Modified Organisms/Materials	NO	
Suitable for Kocher diet	NO	
Suitable for Halal diet	NO	
Nutrition		
Source of Nutritional information e.g. analysis / calculation / reference source		
	Per 100g/ml as sold	
Energy kJ	1683	
Energy kcal	402	
Fat (g)	6	
Saturates (g)	6	
Carbohydrates (g)	87	
Sugar (g)	68	
Fibre (g) (optional)	0	
Protein (g)	0	
Salt (g)	0.01	
Product Handling		
Shelf-life unopened	18 Months	
Storage Conditions	Store in a cool, dry place.	
Traceability / Lot Code Format Used		
Additional Requirements		

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Alcoholic Strength by Volume [ABV] (if contains >1.2% by volume)		N/A	
Origin / Place Of Provenance if required		China	
Type of Packaging used for retail, which consumers buy (film and cardboard box etc)		Plastic packet	
Quality or Safety Parameters		(measurable parameters of significance for quality or safety e.g. pH/acidity, water activity, salt content, sugar content)	
Safety / Quality Parameter		Target	Tolerance +/-
Viscosity			
Microbiological Testing			
(examples: include only those organisms tested on the product)	Target	Maximum	Frequency of test
TVC (Aerobic) cfu/g	<1000 cfu/g	5000 cfu/g	Yearly
Yeast & Mould cfu/g	<50 cfu/g	100 cfu/g	Yearly
Enterobacteriaceae cfu/g	<10 cfu/g	10 cfu/g	Yearly
E.coli cfu/g	ABSENT	ABSENT	Yearly
Salmonella spp in 50g	ABSENT	ABSENT	Yearly
Listeria monocytogenes in 50g	ABSENT	ABSENT	Yearly
Listeria spp	ABSENT	ABSENT	Yearly
Staphylococcus aureus cfu/g	ABSENT	<10cfu/g	Yearly
Coliforms	<10 cfu/g	10 cfu/g	Yearly

Signed & Dated		D. S Nandoo 	
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3.8.2	0	13/03/24	DSN